

# KARONA

## MAKE AN ENTRANCE

traditional | contemporary | custom

## SPECIFICATIONS - Commercial

---

<b>Grade:</b>	Custom Grade A
<b>Quality Standards:</b>	Meets WDMA and AWI Standards for Custom Grade
<b>Factory Finish:</b>	TR-6, Water-based, UV Cured
<b>Construction:</b>	Stile and Rail, Doweled, Stick and Cope Four Sides Finished ( <i>Both Faces, Lock/Hinge Edge</i> ) Top and Bottom Exposed ( <i>core</i> )
<b>Core--Interior:</b>	Stiles and Rails – Particle Board Panels – MDF or Particle Board
<b>Core--Exterior:</b>	Stiles and Rails – Stave Core Panels – Extira
<b>Adhesives:</b>	Type II
<b>Stile and Rail Type:</b>	Veneered with hardwood inner and outer edges
<b>Panel Type:</b>	Veneered, Membrane-Pressed
<b>Environmental Offerings*:</b>	MR 7 – Certified Wood MR 4.1 and 4.2 – Recycled Content MR 5.1 and 5.2 – Regional Materials EQ 4.4 – Low Emitting Materials (NAUF)
<b>Warranty:</b>	Limited Lifetime for Interior Use No Warranty for Exterior Use
<b>Fire Rating:</b>	UBC 7-2 (1997) Part 1 Testing Standards for Swinging Fire Doors UL 10C (1998) Fire Tests for Door Assemblies – Positive Pressure NFPA 252 (1999) Standard Methods for Fire Tests of Door Assemblies CAN4-S104 (1985) Standard Methods of Fire Tests of Door Assemblies

*\*Available upon request. Not all products available with all offerings*

# KARONA

MAKE AN ENTRANCE

traditional | contemporary | custom

PO Box 888410  
Grand Rapids, MI 49588-8410  
<http://www.karonadoor.com>  
Rev. 8/2015