

t r a d i t i o n a l | c o n t e m p o r a r y | c u s t o m

d o o r s o f  
d i s t i n c t i o n

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d i s t i n c t i v e d e s i g n  
d i s t i n c t i v e q u a l i t y  
d i s t i n c t i v e s e r v i c e



# why choose Karonas?

## Craftsmanship | Quality

Whether you are a homeowner or architect, Karonas doors express an exceptional level of taste and style. Cost-effectively.

If you are building a new home, or want to update, our doors offer you the natural warmth of wood for every room, interior or exterior. From traditional, to modern, to complete custom designs, Karonas offers options to fit any decor, and the quality and beauty to please even the most discerning eye.

If you are an architect or other building professional we offer you an exceptional range of styles and veneer selections. In addition to our standard catalog we have complete custom design capabilities.

For commercial installations we build a full range of sound and fire-rated doors that meet WDMA and AWI custom-grade specifications.

In addition to our complete product selection our service and support will help you keep your clients satisfied.

For private homes or commercial installations we offer you the confidence and peace of mind of the finest products in the industry today. From design, to material selection, to engineering, production, and shipping, Karonas takes the utmost pride in providing you with state-of-the-art solutions at every level.

We offer nearly 6,000 standard door designs across all our catalogs. We look forward to helping you express any style you desire. Inside and out.

Residential interior products are covered by a limited lifetime warranty. Commercial interior products are covered by a five-year limited warranty. Contact your distributor or visit our website at [www.karonadoor.com](http://www.karonadoor.com) for complete details.



makore

cherry



clear alder



mdf

## Quality | Confidence

Karona doors are designed with world-class engineering, and built with the highest quality materials, the finest workmanship, and state-of-the-art technology.

### Highest quality materials

- Stable, solid core material resists expansion/contraction and cracking.
- The best of A-Grade veneers, which meet or exceed the standards set by the WDMA.
- Extensive use of engineered components enables us to bring you the highest quality at competitive prices.

### World-class engineering

- Fully computerized design and engineering allow us to support an immense variety of choices while maintaining consistently high quality levels for standard and custom doors.
- A skillful blend of the latest advances and traditional engineering methods give you the best craftsmanship using current technology.

### State-of-the-art production technology

- Automated production lines complete your order in the shortest possible time.
- The precision of computer-controlled production machinery means your doors are built with the tightest tolerances in the industry. This results in greater strength and durability.

### Finest workmanship

- Our skilled production personnel combine the accuracy of computer-controlled machinery with craftsmanship.
- Extensively-trained employees give us the flexibility to adjust to changing demands - with no compromise in quality. As a result you meet project deadlines, stay within budget, and receive the finest finished products.



alder



red oak



cherry

# raised panel portfolio

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cherry

## Timeless Classics

Raised panel doors have been a hallmark of fine homes for hundreds of years. The multiple surfaces of well-designed raised panel entry and passage doors add elegance to any decor.

You'll find dozens of raised panel options in our selection chart at the right. If you don't see the perfect solution we'll design and build one for you.

It's easy to add the beauty of Karona raised panel doors to your home. There are over 200 options in this range. You'll find something to fit your style perfectly.



maple



maple

## It's Easy

- Select your door type from our catalog or design your own
- Select your veneer
  - We offer over 20 veneers in stock and can custom order many more
- Select interior/exterior thickness
- Select glass options and style
  - Beveled | obscure/opaque | clear tempered | rain glass and many more
- Select hardware machining
- Select finished or unfinished
- Bi-fold doors are available to match virtually every Karona design



alder

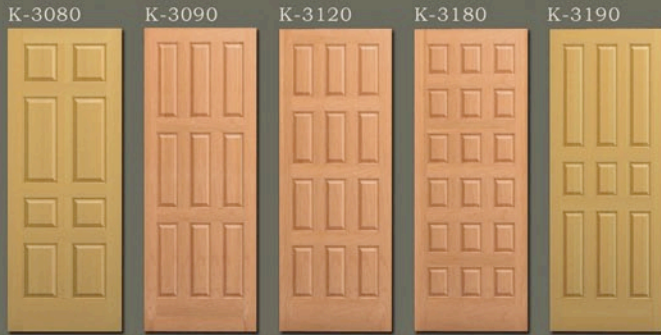


white birch



clear alder

Interior Styles



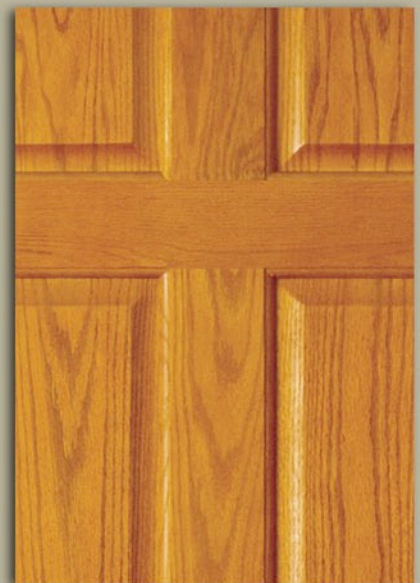
other designs available



maple



maple



red oak

# the shaker portfolio

## Elegant Simplicity

The timeless beauty of craftsman designs gain new momentum at Karona. The dramatic Shaker series offers you the broadest range of these popular flat-panel, square-corner, door styles in the industry today.

And, if it's not in our catalog, we'll design it and build it.

The only limit is your imagination.

It's easy to add the elegance of Shaker doors to your home. There are over 75 options in this range. You'll find something to fit your style perfectly.

## It's Easy

- Select your door type from our catalog or design your own
- Select your veneer
  - We offer over 20 veneers in stock and can custom order many more
- Select interior/exterior thickness
- Select glass options and style
  - Beveled | obscure/opaque | clear tempered | rain glass and many more
- Select hardware machining
- Select finished or unfinished
- Bi-fold doors are available to match virtually every Karona design



cherry



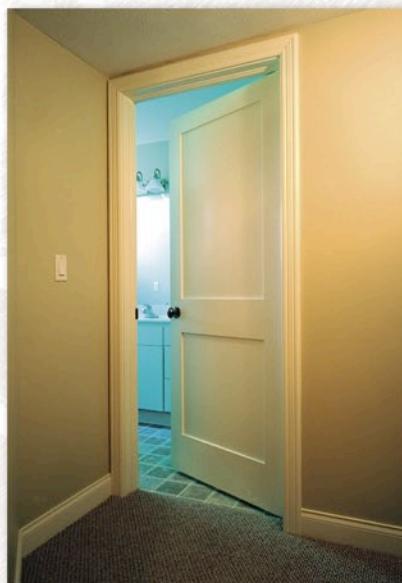
knotty pine



anigre



red oak



mdf



cherry

## Interior Styles

K-3040



K-3050



K-4010



K-5020



K-5300



K-5310



K-5320



K-5400



K-5410



K-5500



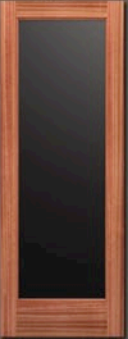
K-5660



K-6000



K-6010



K-6030



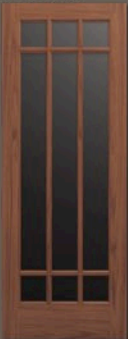
K-6040



K-6050



K-6090



K-6096



K-6098



other designs available



maple

mission  
flat panel  
cross section



square  
flat panel  
cross section



natural birch

# french door portfolio

## See The Light

Karona offers a wide variety of French doors crafted to the highest standards.

Our doors allow you to open up a room without moving a wall. Choose your style from our collection, or design your own.

Karona French doors will bring a lifetime of beauty, value and joy to your home.

- Select your door type
- Select your veneer
- Select your glass type
- Select interior or exterior use
- Select hardware machining
- Select finished or unfinished



oak



paint grade poplar



maple



cherry



cherry



Interior Styles

K-3580 K-3750 K-3800 K-3830 K-6010 K-6020 K-6080 K-6090 K-6096 K-6098



other designs available

# louvered & bi-fold door portfolio

## Add Warmth To Small Spaces

Karona louvered and bi-fold doors add an eye-catching touch to any decor. They are ideal for closets, pantries and utility spaces.

Choose from one of the designs below, or we can create a custom design for you.

Louvered doors are available with chevron or flat slats.

Bi-fold doors are available in most styles crafted by Karona.

Ovolo Slat



Ovolo Chevron



paint grade poplar



cherry

Interior Styles

K-1020 K-1050 K-1080



other designs available

Interior Styles

K-7300 K-7320 K-7330



other designs available

# make a statement

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## It's Your Style

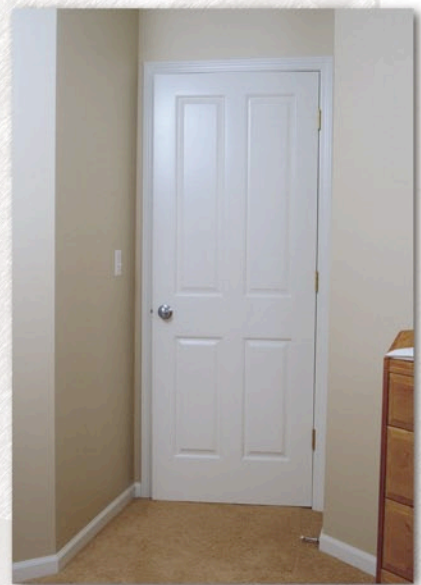
Karona's MDF door line offers unlimited designs that can be painted to match any decor.

MDF doors offer excellent durability, stability against warpage, and are built from environmentally-friendly materials.

With years of experience producing hardwood doors, we apply our skills to an engineered wood product that offers you a lifetime warranty.

Choose from a complete selection of door styles; raised panels, flat panels, arch and radius top doors, and much more.

Bi-fold doors are available to match virtually any MDF door style.



# entry door portfolio

## Make An Entrance

Karona entry doors add beauty and curb appeal to your home or business.

Our wide variety of designs allows you to seamlessly integrate the craftsmanship of Karona doors with any architectural style.

We will also work with you to create custom doors to meet your specific design requirements.

The strength and substance of Karona entry doors add value to any property.

- Select your door type
- Select your veneer
- Select panel style
- Select sticking
- Select your glass type
- Select thickness 1-3/4" or 2-1/4"  
- 2-1/4" recommended for doors over 90" H
- Select hardware machining
- Select finished or unfinished



cherry

makore

## Exterior Styles

X-5320



X-5610



X-6940



X-6950



X-6960



X-6970



X-6980



other designs available



knotty pine



white birch



maple

# architectural door portfolio



african mahogany



lyptus



white maple



white birch

## Fire-Rated Doors to Meet Local Building Codes

We make fire doors with 20-minute positive- or negative-pressure ratings, and with 45-, 60-, and 90-minute positive-pressure ratings. All except the 90-minute are available with glass panels.

Fire doors can be ordered in sizes up to 42" wide and 8' high for single-swing; up to 7' wide by 8' high for pairs.

Karona can also provide Fire Jamb for your fire doors. Available for up to 90 minute positive pressure.

A variety of factory machining options is available to simplify specification.

## High-End Architectural Doors

Whether you need a special-size door, special mounting options, a non-standard panel configuration, or an unusual veneer, Karona will work with you to achieve precisely the appearance and/or performance you need.

For additional information and technical details about any of the above offerings, call us toll-free, 800-829-9233, during business hours, or visit our website any time - [www.karonadoor.com](http://www.karonadoor.com).

### Commercial-Grade Architectural Doors

These high-quality doors for business or institutional use, are available in all our standard panel configurations or in custom designs. All conform to WDMA and AWI custom-grade product specifications.

Commercial doors are usually factory-machined and prefinished to ensure highest quality, maximum uniformity, and proper color blending. Contact Karona at 800-829-9233 for specific details.

### Sound Transmission Compliance

Karona panel doors meet a STC-32 rating for door sizes up to and including 3' wide and 7' high, in strict conformity with ASTM Designation E90 and E413-87.

### Hardwood Veneer Selection

Karona maintains the industry's most extensive inventory of A-Grade hardwood veneers so you can choose the perfect look for all your needs.

Other species are also available. Visit our website for details.

Ash	Quartered Red Oak
Cherry	Quartered White Oak
Clear Alder	Red Oak
Hickory	Rift Red Oak
Knotty Alder	Rift White Oak
Knotty Pine	Stain Grade Poplar
Mahogany	Walnut
Maple	White Birch
Natural Birch	White Oak
Paint Grade Poplar	White Pine
Plain Sliced White Oak	White Poplar

Karona offers FSC-certified products.



Call us toll-free:  
800.829.9233

Browse our website:  
[www.karonadoor.com](http://www.karonadoor.com)

Sweet's Catalog:  
8200/Kar BuyLine 2964

The FSC trademark identifies products which contain wood from well-managed forests certified in accordance with the rules of the Forest Stewardship Council.

SW-COC-1184 FSC® 1996 Forest Stewardship Council A.C.

## commercial specifications

### Standard Face Dimensions

#### • Interior doors 24" and wider

	1-3/8" thick	1-3/4" thick
Stiles	4-1/16"	5-1/16"
Top rail	4"	5"
Lock rail	7 1/2"	7-1/2"
Bottom rail	8-1/2"	8-1/2"
Mullion/cross rail	3-5/8"	3-5/8"
Top of lock rail from bottom of door	39"	39"
Panel thickness	7/8"	1-1/4"

## finishing samples



### Finishing Touches

Karona is pleased to offer you the finest high-end finishing system in the industry.

The fully-computerized, state-of-the-art, process assures you of furniture-finish quality and consistency throughout your job, no matter how many doors we build.

The UV finishing materials are water-based, and entirely environmentally-friendly. The curing process provides you with a harder, more durable surface.

Your doors will give you a lifetime of warmth and beauty.

Karona's finishing systems allow you to explore unlimited architectural design options. They meet or exceed AWI and WDMA specifications.

# custom style



cherry

## It's Your Choice

Karona has a talented staff of designers and engineers that can build virtually any design that you can dream.

Bring us your ideas for your unique, custom, completely personal statement for entry or interior doors, and we'll bring them to life.

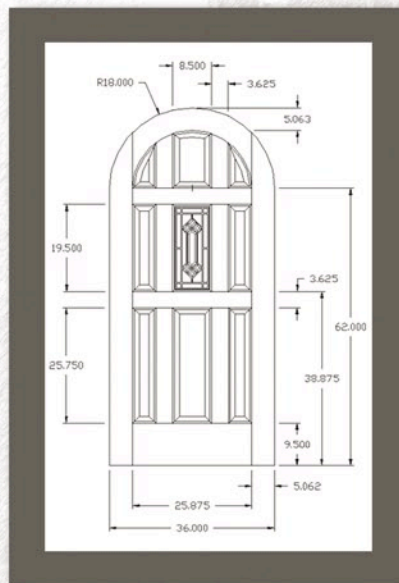
We take your concepts, refine the design, develop the construction details and present you with drawings and 3D renderings for your approval. You'll know exactly how your doors will look before we begin crafting them.

Your satisfaction is guaranteed.

## Examples of our custom capabilities



cherry



cherry

# it's easy to select the perfect doors

## select model

choose top panel shape  
hundreds of available styles  
these are just a sample



**K**

Square-Top Panel Door



**A**

Arch-Top Panel Door



**L**

Lafayette-Top Panel Door



**R**

Radius-Top Panel Door



**AA**

Arch-Top Door & Panel



**RR**

Radius-Top Door & Panel

## select panel style



Flat Panel



Raised Panel

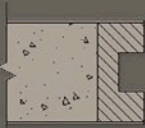
## select sticking option



Ogee



Ovolo



Square



Mission

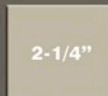
## select door thickness



1-3/8"



1-3/4"



2-1/4"

## select glass



Glue Chip



Beveled



Rain



Obscure



Water



Reeded



White Opaque



V-Groove

## select interior or exterior



Interior  
Exterior

## select FSC-certified or non-FSC certified



FSC  
Certified  
Non-FSC  
Certified

## select finished or unfinished



Finished  
Unfinished

## select veneer



ash



cherry



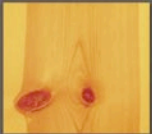
clear alder



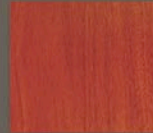
hickory



knotty alder



knotty pine



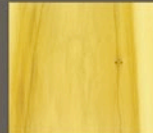
mahogany



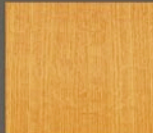
maple



natural birch



paint gr. poplar



qtr. red oak



qtr. white oak



red oak



rift red oak



rift white oak



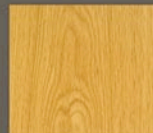
stain grade poplar



walnut



white birch



white oak



white pine



white poplar

k a r o n a   m a k e s  
b e a u t i f u l   d o o r s   e a s y .



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